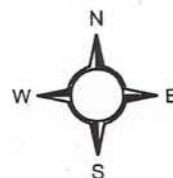
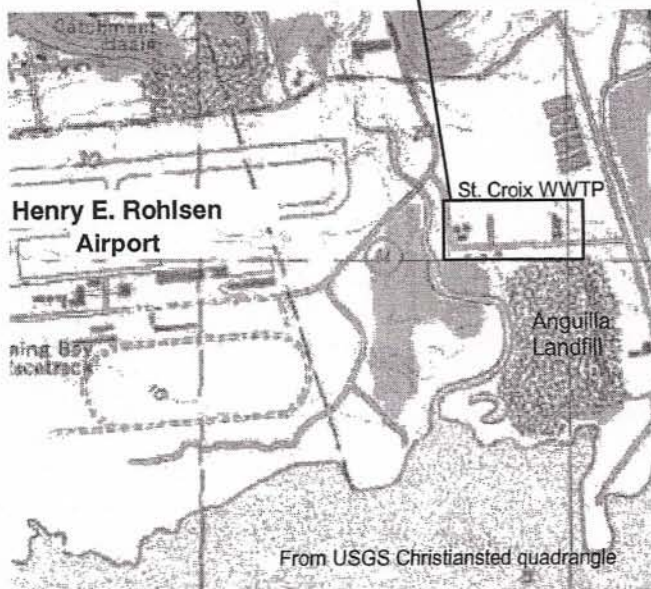
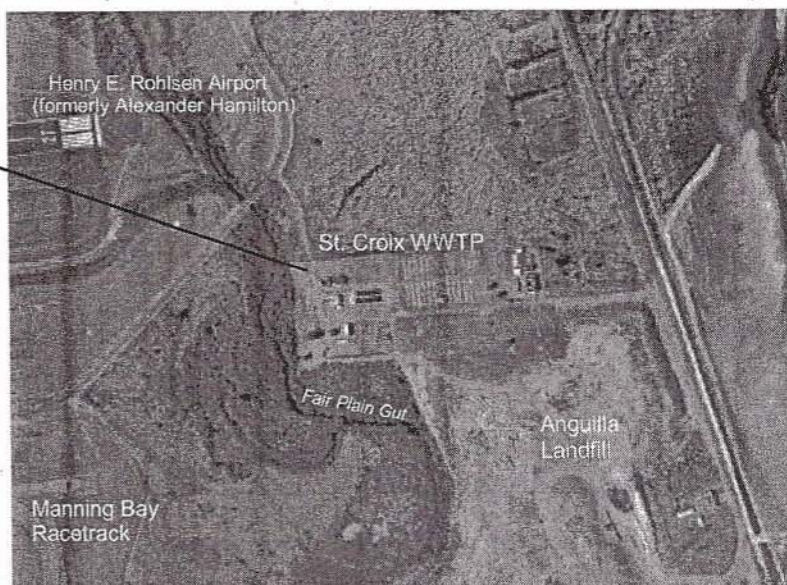


Project Location



## **Albert M. Nelthropp Waste Water Treatment Plan Improvements**

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### **EPA NPDES Form 2A Application - Additional Information**

#### **Project Background**

In 1984, EPA determined that the existing St. Croix Waste Water Treatment plant (WWTP) was in violation of certain provisions of the Clean Water Act. As a result, the GVI was ordered to improve daily operations at the primary treatment facility and address violations in effluent quality.

A September 27, 1985 Consent Decree between the EPA and the GVI stipulated corrective actions and a timetable for compliance. At the time of this decree, the GVI had applied for a waiver of secondary treatment requirements pursuant to Section 301(h) of the Clean Water Act (33 USC §1311(h)) and modifications to its existing Territorial Pollutant Discharge Elimination System (TPDES) permit.

On January 19, 1996, an Amended Consent Decree, which superseded the original decree, was approved. The substantive elements of this decree remain in force, together with modifications issued in a 2002 Stipulation Modifying Amended Consent Decree (Stipulation), which adjusted the compliance schedule and penalties set forth in the Amended Decree, as well as mandated plant operation by a private contractor.

The 1996 Amended Consent Decree provided a compliance schedule for improving effluent quality under two scenarios. Approval of the GVI's application for Section 301(h) waiver would have allowed the plant to continue operating as a primary treatment facility, in accordance with conditions enumerated in the Amended Consent Decree. Non-approval of the waiver, under the Amended Consent Decree, required a plant upgrade that would provide for secondary treatment. In October of 2000, the EPA indicated their intent to deny the application for waiver and the GVI, subsequently, withdrew the application and agreed to construct a secondary treatment facility. The Stipulation sets forth a revised schedule for upgrading the plant.

Construction and scheduling will proceed in accordance with the Amended Consent Decree, subsequent Stipulation filed by EPA, and addendum IV dated May 3, 2004.

#### **Project Purpose**

The proposed upgrade to secondary treatment will result in a safer and more efficient method of treating domestic wastewater, and will bring St. Croix's wastewater treatment process into compliance with effluent limitations and water quality standards for secondary treatment. Upgrading the plant to achieve secondary treatment standards will reduce human health risks and potential impacts to floral and faunal resources.

The proposed project will fulfill obligations set forth in the Consent Decree documents by



addressing deficiencies in current treatment methods, operations and effluent quality. In upgrading the plant and treatment operations, the GVI will be fulfilling requirements established by EPA pursuant to the Clean Water Act. In accordance with EPA's directive, the upgraded treatment plant will be managed, operated and maintained by a private contractor, in partnership with the GVI. Contractual requirements between the GVI and the operator determined most of the design parameters for the plant, as well as standards of treatment that must be achieved.

According to the Waste Management Authority (WMA), the population of St. Croix is approximately 50,000 and slightly declining. The St. Croix WWTP is the only facility currently serving the Island of St. Croix. Geographically, less than half the island is served by the collection system. The new St. Croix WWTP facility is expected to immediately serve 25,000 residents. Additional residents will be added as septic systems are taken off line and residents are hooked up to an extended collection system.

## **Project Description**

Under the proposed design plan, the existing primary treatment plant will be repaired, modified and upgraded to achieve secondary treatment through the addition of three sequencing batch reactors (SBRs). The upgraded facility will occupy the same general site area as the existing plant and will retain and utilize most of the existing plant infrastructure and facilities (Figure 1-1). New site work will be limited to construction of the SBR tanks, the post equalization tank, UV disinfection and effluent filtration; a new operations/control building for the SBR system; and a blower building for the aerobic digesters.

## **Existing Facility**

The existing St. Croix WWTP operates as a primary wastewater treatment facility, providing only screening, grit removal, primary settling, sludge digestion and sludge drying on beds. The plant, which primarily serves the communities of Christiansted and Fredericksted, provides primary treatment to an average domestic flow of about 3.1 mgd. The existing primary treatment facility was built in 1972.

At present, flows from the off-site service area are conveyed by two pumped forcemains and one gravity interceptor. These flows enter an influent collection structure and are conveyed to an on-site pumping station via a 48-inch pipe and then pumped to screening and grit removal devices at the headworks. Flow from the headworks is conveyed, by gravity, to two primary clarifiers. Effluent from the clarifiers is discharged through a 48-inch outfall pipe, approximately 8,000 feet long, that extends into the Caribbean Sea on the south side of the island.

Most of the plant facilities utilized in the current primary treatment process, including headworks, digesters, and settling basins, will be reconditioned, as needed, and converted for reuse. A portion of the site has facilities that are currently out of service. The old aeration tanks will be placed back in service as aerobic digesters for sludge from the SBRs. The existing plant administration building will remain.

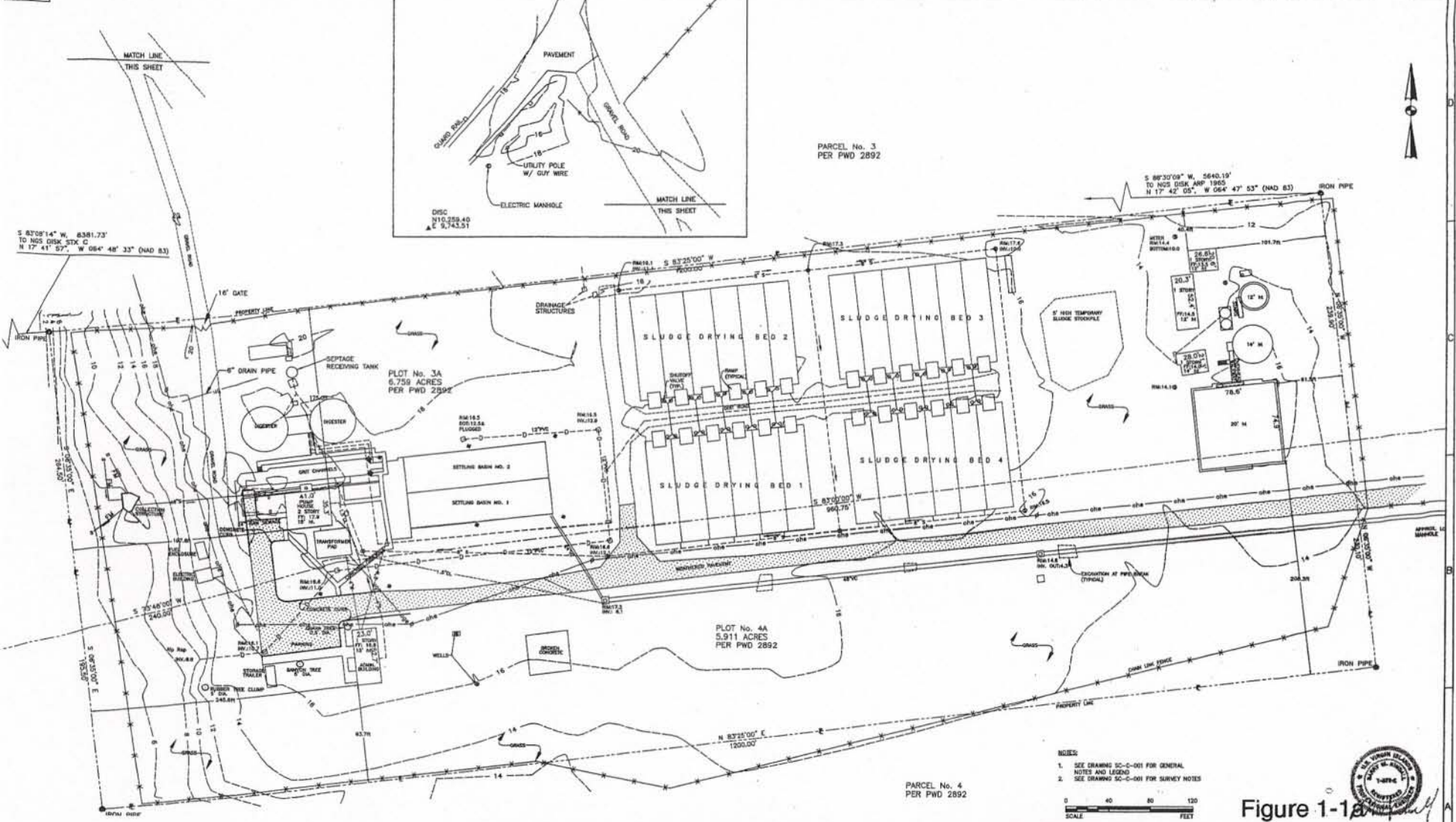
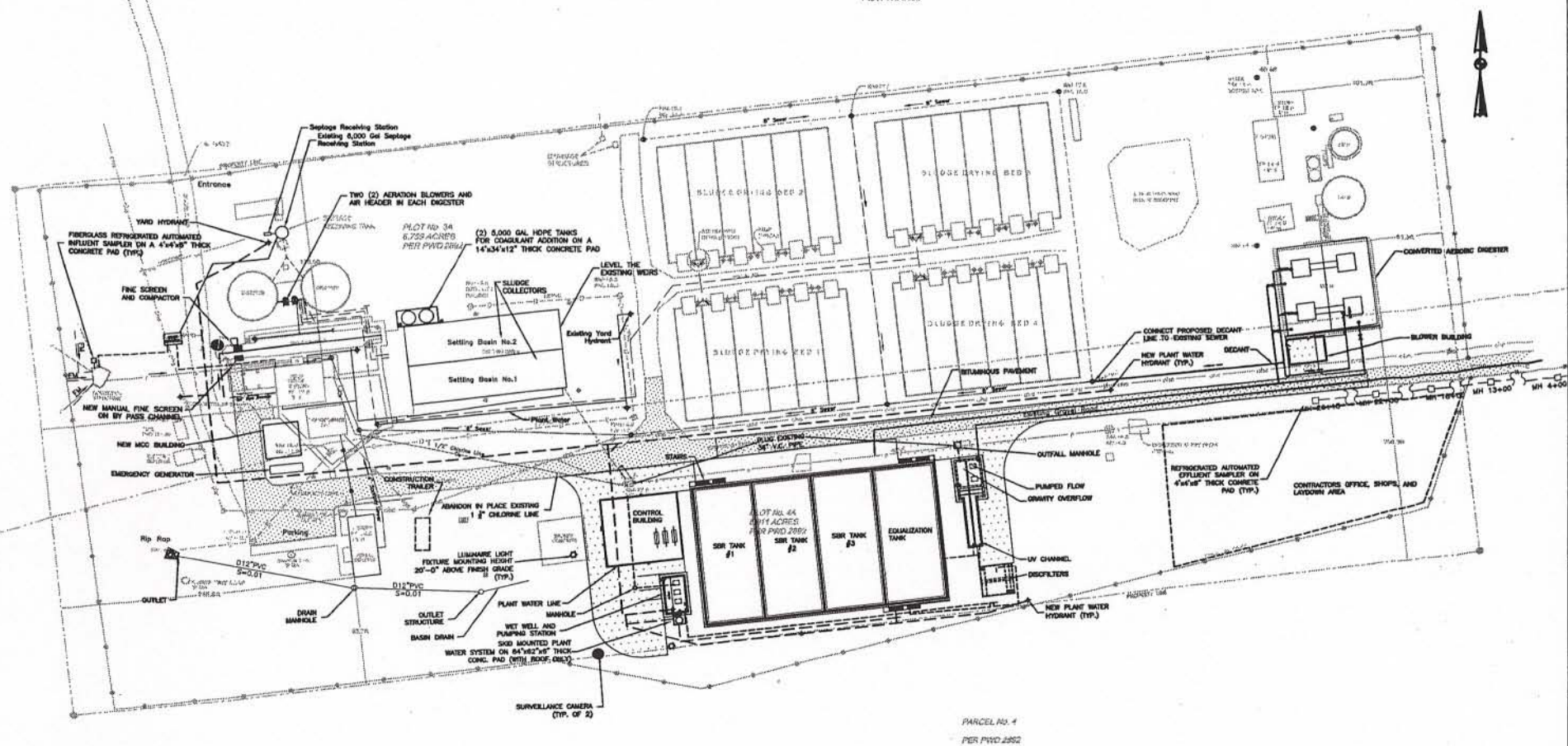


Figure 1-1a

<p>100-3463601</p> <p>2008 03:47:05 PM G:\JOBS\16957 Croix\ACAD\CWL\16957co002.dwg</p>	<p>ISSUED FOR CONSTRUCTION</p> <p>12/27/04 JKM GMP JKM RAW</p>	<p>Maguire Group Inc.</p> <p>Architects / Engineers / Planners</p> <p>3142 King Street</p> <p>Christiansburg, VA 22602</p>	<p>ST. CROIX WASTEWATER TREATMENT PLANT</p> <p>EXISTING CONDITIONS</p> <p>OWNER: GOVERNMENT OF THE UNITED STATES VIRGIN ISLANDS</p> <p>VWNA CARIBBEAN</p> <p>7056-02 SC-C-002</p>
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NOTE: This document is preliminary only and is not intended for any purpose except for permitting use.

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## **Proposed Secondary Treatment Plant**

The new process equipment at the St. Croix WWTP will include the addition of an SBR system post equalization, aerobic sludge digestion, UV disinfection, and effluent filtration. The filtration equipment will be installed as part of this project but it will not be placed in service until users are ready to receive the reuse water. Under the new process, flow from the primary clarifiers will be intercepted prior to flowing to the ocean outfall and diverted to a new pumping station, which will convey flows to the SBR tanks for additional treatment by biological processes (Figure 1-2).

The primary effluent pumping station will include three submersible pumps, each with a capacity of approximately 4,500 gallons per minute (gpm). Two of the pumps will be capable of passing the required peak hour flow of 12 mgd; the third pump will be a spare. Flow into each SBR tank will be controlled by an electric actuated valve, allowing the flow to enter each tank separately. The water level in the SBR tanks will range from a high water elevation of 38.0 feet MSL to a low water elevation of 30.6 feet MSL.

The core of the new secondary treatment system is the SBR process. After evaluation of several potential treatment options, it was determined that the SBR process is the only one capable of meeting all the major project objectives, including permit compliance, site constraints and cost. The SBR system was selected not only for its ability to provide the best biological process, but it also offered the greatest cost effectiveness and long term value for meeting all the major project objectives including permit compliance.

Another important feature is that the SBR treatment process specified for the St. Croix WWTP is compatible with other existing and planned GVI treatment facilities. The SBR process and equipment is deemed suitable for all plant locations. Process compatibility and commonality at all plants provides efficiencies in the availability of spare parts, service options and training of personnel.

### **Biological Treatment and Nutrient Removal**

Under current conditions, the court mandated interim effluent limits conditions require BOD and TSS to be 150 mg/l or less. The new process will be capable of treating an average influent flow of 4 mgd, or less, with an effluent quality of 30 mg/l BOD and TSS.

The new upgrades are designed to process up to 50,000 gpd of septage. The plant will also incorporate a reclaimed water system designed to further process effluent and produce up to 4 mgd of reclaimed water. The plant will be capable of treating an average daily influent flow (ADF) of 4 mgd, a monthly flow of 5.0 mgd and a peak 24-hour influent flow of 8.0 mgd and a peak hour of 12 mgd.





St. Croix WWTP Mass Balance Rev. 2

Process Flow Diagram Stream No.	W1	W2	W3	W4	W5	W6	W7	W8	W9	W10	W11	W12	W13	W14	W15	W16	W17	W18	W19	W20	W21	W22	W23	W24	W25	W26	W27	W28	W29	W30	W31	W32	W33	W34	W35	W36	W37	W38	W39	W40	W41	W42	W43	W44	W45	W46	W47	W48	W49	W50	W51	W52	W53	W54	W55	W56	W57	W58	W59	W60	W61	W62	W63	W64	W65	W66	W67	W68	W69	W70	W71	W72	W73	W74	W75	W76	W77	W78	W79	W80	W81	W82	W83	W84	W85	W86	W87	W88	W89	W90	W91	W92	W93	W94	W95	W96	W97	W98	W99	W100	W101	W102	W103	W104	W105	W106	W107	W108	W109	W110	W111	W112	W113	W114	W115	W116	W117	W118	W119	W120	W121	W122	W123	W124	W125	W126	W127	W128	W129	W130	W131	W132	W133	W134	W135	W136	W137	W138	W139	W140	W141	W142	W143	W144	W145	W146	W147	W148	W149	W150	W151	W152	W153	W154	W155	W156	W157	W158	W159	W160	W161	W162	W163	W164	W165	W166	W167	W168	W169	W170	W171	W172	W173	W174	W175	W176	W177	W178	W179	W180	W181	W182	W183	W184	W185	W186	W187	W188	W189	W190	W191	W192	W193	W194	W195	W196	W197	W198	W199	W200	W201	W202	W203	W204	W205	W206	W207	W208	W209	W210	W211	W212	W213	W214	W215	W216	W217	W218	W219	W220	W221	W222	W223	W224	W225	W226	W227	W228	W229	W230	W231	W232	W233	W234	W235	W236	W237	W238	W239	W240	W241	W242	W243	W244	W245	W246	W247	W248	W249	W250	W251	W252	W253	W254	W255	W256	W257	W258	W259	W260	W261	W262	W263	W264	W265	W266	W267	W268	W269	W270	W271	W272	W273	W274	W275	W276	W277	W278	W279	W280	W281	W282	W283	W284	W285	W286	W287	W288	W289	W290	W291	W292	W293	W294	W295	W296	W297	W298	W299	W300	W301	W302	W303	W304	W305	W306	W307	W308	W309	W310	W311	W312	W313	W314	W315	W316	W317	W318	W319	W320	W321	W322	W323	W324	W325	W326	W327	W328	W329	W330	W331	W332	W333	W334	W335	W336	W337	W338	W339	W340	W341	W342	W343	W344	W345	W346	W347	W348	W349	W350	W351	W352	W353	W354	W355	W356	W357	W358	W359	W360	W361	W362	W363	W364	W365	W366	W367	W368	W369	W370	W371	W372	W373	W374	W375	W376	W377	W378	W379	W380	W381	W382	W383	W384	W385	W386	W387	W388	W389	W390	W391	W392	W393	W394	W395	W396	W397	W398	W399	W400	W401	W402	W403	W404	W405	W406	W407	W408	W409	W410	W411	W412	W413	W414	W415	W416	W417	W418	W419	W420	W421	W422	W423	W424	W425	W426	W427	W428	W429	W430	W431	W432	W433	W434	W435	W436	W437	W438	W439	W440	W441	W442	W443	W444	W445	W446	W447	W448	W449	W450	W451	W452	W453	W454	W455	W456	W457	W458	W459	W460	W461	W462	W463	W464	W465	W466	W467	W468	W469	W470	W471	W472	W473	W474	W475	W476	W477	W478	W479	W480	W481	W482	W483	W484	W485	W486	W487	W488	W489	W490	W491	W492	W493	W494	W495	W496	W497	W498	W499	W500	W501	W502	W503	W504	W505	W506	W507	W508	W509	W510	W511	W512	W513	W514	W515	W516	W517	W518	W519	W520	W521	W522	W523	W524	W525	W526	W527	W528	W529	W530	W531	W532	W533	W534	W535	W536	W537	W538	W539	W540	W541	W542	W543	W544	W545	W546	W547	W548	W549	W550	W551	W552	W553	W554	W555	W556	W557	W558	W559	W560	W561	W562	W563	W564	W565	W566	W567	W568	W569	W570	W571	W572	W573	W574	W575	W576	W577	W578	W579	W580	W581	W582	W583	W584	W585	W586	W587	W588	W589	W590	W591	W592	W593	W594	W595	W596	W597	W598	W599	W600	W601	W602	W603	W604	W605	W606	W607	W608	W609	W610	W611	W612	W613	W614	W615	W616	W617	W618	W619	W620	W621	W622	W623	W624	W625	W626	W627	W628	W629	W630	W631	W632	W633	W634	W635	W636	W637	W638	W639	W640	W641	W642	W643	W644	W645	W646	W647	W648	W649	W650	W651	W652	W653	W654	W655	W656	W657	W658	W659	W660	W661	W662	W663	W664	W665	W666	W667	W668	W669	W670	W671	W672	W673	W674	W675	W676	W677	W678	W679	W680	W681	W682	W683	W684	W685	W686	W687	W688	W689	W690	W691	W692	W693	W694	W695	W696	W697	W698	W699	W700	W701	W702	W703	W704	W705	W706	W707	W708	W709	W710	W711	W712	W713	W714	W715	W716	W717	W718	W719	W720	W721	W722	W723	W724	W725	W726	W727	W728	W729	W730	W731	W732	W733	W734	W735	W736	W737	W738	W739	W740	W741	W742	W743	W744	W745	W746	W747	W748	W749	W750	W751	W752	W753	W754	W755	W756	W757	W758	W759	W760	W761	W762	W763	W764	W765	W766	W767	W768	W769	W770	W771	W772	W773	W774	W775	W776	W777	W778	W779	W780	W781	W782	W783	W784	W785	W786	W787	W788	W789	W790	W791	W792	W793	W794	W795	W796	W797	W798	W799	W800	W801	W802	W803	W804	W805	W806	W807	W808	W809	W810	W811	W812	W813	W814	W815	W816	W817	W818	W819	W820	W821	W822	W823	W824	W825	W826	W827	W828	W829	W830	W831	W832	W833	W834	W835	W836	W837	W838	W839	W840	W841	W842	W843	W844	W845	W846	W847	W848	W849	W850	W851	W852	W853	W854	W855	W856	W857	W858	W859	W860	W861	W862	W863	W864	W865	W866	W867	W868	W869	W870	W871	W872	W873	W874	W875	W876	W877	W878	W879	W880	W881	W882	W883	W884	W885	W886	W887	W888	W889	W890	W891	W892	W893	W894	W895	W896	W897	W898	W899	W900	W901	W902	W903	W904	W905	W906	W907	W908	W909	W910	W911	W912	W913	W914	W915	W916	W917	W918	W919	W920	W921	W922	W923	W924	W925	W926	W927	W928	W929	W930	W931	W932	W933	W934	W935	W936	W937	W938	W939	W940	W941	W942	W943	W944	W945	W946	W947	W948	W949	W950	W951	W952	W953	W954	W955	W956	W957	W958	W959	W960	W961	W962	W963	W964	W965	W966	W967	W968	W969	W970	W971	W972	W973	W974	W975	W976	W977	W978	W979	W980	W981	W982	W983	W984	W985	W986	W987	W988	W989	W990	W991	W992	W993	W994	W995	W996	W997	W998	W999	W1000	W1001	W1002	W1003	W1004	W1005	W1006	W1007	W1008	W1009	W1010	W1011	W1012	W1013	W1014	W1015	W1016	W1017	W1018	W1019	W1020	W1021	W1022	W1023	W1024	W1025	W1026	W1027	W1028	W1029	W1030	W1031	W1032	W1033	W1034	W1035	W1036	W1037	W1038	W1039	W1040	W1041	W1042	W1043	W1044	W1045	W1046	W1047	W1048	W1049	W1050	W1051	W1052	W1053	W1054	W1055	W1056	W1057	W1058	W1059	W1060	W1061	W1062	W1063	W1064	W1065	W1066	W1067	W1068	W1069	W1070	W1071	W1072	W1073	W1074	W1075	W1076	W1077	W1078	W1079	W1080	W1081	W1082	W1083	W1084	W1085	W1086	W1087	W1088	W1089	W1090	W1091	W1092	W1093	W1094	W1095	W1096	W1097	W1098	W1099	W1100	W1101	W1102	W1103	W1104	W1105	W1106	W1107	W1108	W1109	W1110	W1111	W1112	W1113	W1114	W1115	W1116	W1117	W1118	W1119	W1120	W1121	W1122	W1123	W1124	W1125	W1126	W1127	W1128	W1129	W1130	W1131	W1132	W1133	W1134	W1135	W1136	W1137	W1138	W1139	W1140	W1141	W1142	W1143	W1144	W1145	W1146	W1147	W1148	W1149	W1150	W1151	W1152	W1153	W1154	W1155	W1156	W1157	W1158	W1159	W1160	W1161	W1162	W1163	W1164	W1165	W1166	W1167	W1168	W1169	W1170	W1171	W1172	W1173	W1174	W1175	W1176	W1177	W1178	W1179	W1180	W1181	W1182	W1183	W1184	W1185	W1186	W1187	W1188	W1189	W1190	W1191	W1192	W1193	W1194	W1195	W1196	W1197	W1198	W1199	W1200	W1201	W1202	W1203	W1204	W1205	W1206	W1207	W1208	W1209	W1210	W1211	W1212	W1213	W1214	W1215	W1216	W1217	W1218	W1219	W1220	W1221	W1222	W1223	W1224	W1225	W1226	W1227	W1228	W1229	W1230	W1231	W1232	W1233	W1234	W1235	W1236	W1237	W1238	W1239	W1240	W1241	W1242	W1243	W1244	W1245	W1246	W1247	W1248	W1249	W1250	W1251	W1252	W1253	W1254	W1255	W1256	W1257	W1258	W1259	W1260	W1261	W1262	W1263	W1264	W1265	W1266	W1267	W1268	W1269	W1270	W1271	W1272	W1273	W1274	W1275	W1276	W1277	W1278	W1279	W1280	W1281	W1282	W1283	W1284	W1285	W1286	W1287	W1288	W1289	W1290	W1291	W1292	W1293	W1294	W1295	W1296	W1297	W1298	W1299	W1300	W1301	W1302	W1303	W1304	W1305	W1306	W1307	W1308	W1309	W1310	W1311	W1312	W1313	W1314	W1315	W1316	W1317	W1318	W1319	W1320	W1321	W1322	W1323	W1324	W1325	W1326	W1327	W1328	W1329	W1330	W1331	W1332	W1333	W1334	W1335	W1336
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The basic design parameters for the system are as follows:

Raw wastewater (@WWTP Inlet)	174 mg/l BOD; 300 mg/l, TSS at ADF
Hydraulic retention time (ADF):	18 hours w/ 3 tanks; or 12 hours w/ 2 tanks
Internal Tank Dimensions (three provided)	118 feet long; 51 feet wide; 24 feet deep; 22 foot swd (each)
Tank volume	990,332 gallons; 2,970,996 gallons total
Decant rate	12 mgd average for approximately 45 minutes
Batches per day	four per tank; six-hour full cycle time

The plant will be designed to meet the required effluent criteria, as indicated in Table 1-1.

TABLE 1-1  
EFFLUENT PERFORMANCE GUARANTEES

PARAMETER	PERFORMANCE VALUE		
	DAILY <sup>(1)</sup>	30-DAY AVERAGE	7-DAY AVERAGE
BOD <sub>5</sub> , mg/l		30 maximum	
Percent Removal		85% minimum <sup>(4)</sup>	45 maximum
TSS, mg/l		30 maximum	
Percent Removal		85% minimum <sup>(4)</sup>	45 maximum
pH	6.0 to 9.0		
Fecal Coliform <sup>(2)</sup> (#/100 ml)	70		
Fecal Coliform <sup>(3)</sup> (#/100 ml)	400	200	

Note:

- (1) The daily performance value establishes the maximum allowable for each and every sample collected in a day.
- (2) Limit is to be achieved at the edge of the mixing zone defined in USVI Code Title 12, par.186-6 with a radius equal to the square root of the volume of discharge expressed as million of gallons per day times 200 feet and in no case shall exceed 3/8 mile.
- (3) Measurement obtained at the discharge from the effluent disinfection channel.
- (4) Conditions for relief of the Effluent Performance Guarantee for 85% removal of BOD<sub>5</sub> and TSS shall be as set forth in the final TPDES permit.

The SBRs will be equipped with a common packaged redundant microprocessor control system, and each SBR will be provided with a dedicated aeration system, decant system, waste-activated sludge pump, instrumentation and other appurtenances. A post-SBR equalization tank with a volume of 537,000 gallons, will be provided, with piping to convey effluent to either the effluent UV disinfection system or the reclaimed water facility.

### Post-processing Equalization

The SBR system decants a large volume of flow after the clarification cycle, therefore a 537,000 gallon equalization tank has been provided to moderate flows to the outfall and ensure that hydraulic capacity is not exceeded. Without the tank, a decant flow rate of about 8,354 gpm (about 12 mgd) would be discharged to the outfall in approximately 40 minutes. This is a total flow of about 333,333 gallons per decant. With the equalization tank, flows can be controlled and limited to the average daily design flow of 4 mgd. With the batch SBR process and the equalization tank, the peak hourly flow of 12 mgd, and hydraulic capacity of the SBR process or outfall, can be controlled. The size and condition of the existing outfall is sufficient to handle the average daily design flow of 4 mgd and the peak hourly flow of 12 mgd.

### Disinfection

The upgraded treatment plant will include a dual-channel UV disinfection system with one channel dedicated to beneficial reuse and the other dedicated to a normal discharge to the ocean outfall. A key reason for selection of UV for disinfection is to enable the system to provide up to 4 mgd of reuse water.

The equalization tank will attenuate flow variations to within the maximum daily flow of 8 mgd. As configured, there will be two parallel effluent channels, with flow in the reuse channel controlled to an average of 2 mgd (peak flow of 4 mgd). The balance of the flow in excess of 4 mgd will be diverted through the discharge UV channel for disinfection at discharge dosages. The non-reuse UV system has been sized to be able to treat the 24-hour maximum daily flow of 8 mgd, since the peak hourly flows are attenuated in the SBR and post equalization tank.

The UV lamp configuration in each channel will be different, as the disinfection dosage required for the reuse water will be significantly higher. The reuse channel will use three sets of lamps, while only two sets of lamps will be used in the wastewater channel. Reuse water will also be filtered through a disk filter prior to disinfection. It is anticipated that the non-reuse channel will have sufficient capacity to process 100 % of the plant flows if reuse is not in service. As a backup, both channels can be used for discharge disinfection, as the discharge wet well for the future reuse pumps will be designed to overflow to the outfall. The dual system will also simplify expansion of the reuse system in the future, if desired.

### Water Reclamation and Wastewater Reuse

The upgraded treatment plant will be designed to incorporate facilities that can achieve an effluent quality, suitable to accommodate future effluent reuse options (e.g., agricultural land application). The treatment plant will not land apply treated wastewater on the treatment plant property. To date, an end user has not been identified; however, if and when an end user does emerge, the plant can accommodate reuse with the addition of pumps and a reuse watermain. In order to be acceptable for reclamation, the effluent must meet the criteria indicated in Table 1-2.



TABLE 1-2  
EFFLUENT CRITERIA FOR RECLAMATION

PARAMETER	VALUE	FREQUENCY AND LOCATION
TSS, mg/l	5.0 (max.)	Continuous turbidity measurements prior to application of disinfection
Fecal coliform	No detect in at least 95% of monthly samples	Daily samples collected post-disinfection and analyzed for fecal coliform (count/100 ml).
Fecal coliform	25/100 ml	Maximum fecal coliform count in any one sample

The plant's design provides for continuous filtration of the reuse portion of the effluent (up to 4 mgd) using two 2-mgd (each) Hydro Disc filters. These will provide the ability to meet the 24-hour average daily flow of 4 mgd for reuse. If there are times when there is no flow required for reuse, the filters can be bypassed and flow can be directed to the standard UV disinfection system and treated for discharge to the ocean outfall.

The UV system is sized to treat up to 4 mgd for water reuse, with two operating banks and one standby bank. At the dosage rate required for water reuse (about 2.5 to 3 times the dosage for secondary effluent discharge), the reuse UV can handle up to 8 mgd for secondary treated sewage.

Once an end-user(s) is identified, a pumping station will need to be constructed to deliver disinfected reuse flow to the user(s). The design includes an overflow weir in the pumping station wet well to maintain a head in the wet well and allow for all flow not pumped to end-user(s) to be directed to the existing outfall. Since this flow will be fully treated, filtered and given a higher dose of UV light, the final effluent discharged to the outfall will be far superior to secondary effluent.

In the future, there will need to be two pumps installed (by others) in the pumping station. Once the feasibility and technical details are known, the pump station can be designed to transfer reuse water to customers or storage. The pumps could be submersible type. Since the location of the end user(s) is not known, the size and horsepower of the pumps cannot be determined at this time. Given the general area where use of the water is anticipated if the reuse option is employed, a pipeline as long as 10,000 to 15,000 feet, with static heads approaching 120 feet may be required.

### Sludge Processing and Disposition

Management of biosolids, including handling, storage, processing, transportation, disposition and/or beneficial use will be accomplished in accordance with all applicable laws. Aerobically digested biosolids will conform to a Class B product standard, in accordance with 40 CFR Part 503, achieving greater than 38% volatile solids reduction and the required levels of pathogen reduction.

Primary sludge will be aerobically digested in the two existing anaerobic digester tanks, which will be converted to aerobic digesters. The two tanks have a combined capacity of

approximately 414,000 gallons. New blowers and coarse bubble diffusers will provide the oxygen required for digestion of biosolids, prior to dewatering on the sludge drying beds.

The capacity of the digesters is designed for a volatile solids reduction of at least 38%. The digesters will contain telescoping valves to enable gravity thickening and return of supernatant to the plant recycle pump station for further treatment. The existing aeration tanks will also be converted into aerobic digesters to process waste-activated biosolids from the new SBR system. The aerobic digestion tank has two compartments of approximately 336,600 gallons each. The sludge stabilization systems will provide at least 15 days solids detention time.

The primary and secondary aerobic digested biosolids will be applied to three of the existing drying bed areas. The fourth drying bed area is reserved for dewatering and drying of residuals from a local company. Once the air-dried biosolids are removed from the drying beds, the dewatered, semi-dry product will be disposed of. The GVI's plan is to either open an EPA approved lined sludge cell in which case sludge can be stored for later use as a "fuel" in a waste to energy facility or as a component of a composting operation. The WMA also is considering a sludge processing system such as the "Bioset" system to treat sludge and turn it into two marketable products, a liquid fertilizer and a ground modification medium. St Croix sludge will be properly handled and disposed of upon Anguilla Landfill closure.

#### Odor Control

The treatment facility will be designed with an odor control system that conforms to standards set forth in the contractual agreements for plant design. A maximum atmospheric hydrogen sulfide ( $H_2S$ ) level of 10 parts per billion (ppb), measured at the fence line surrounding the plant, shall be achieved.

#### **Site Development and Construction**

The St. Croix WWTP upgrade will occur within the existing plant site, located southeast of the Henry E. Rohlsen Airport and immediately adjacent to the northwest corner of the Anguilla Landfill. Project activity will occur mainly within existing structures, except for construction of the new SBR, equalization tank, UV disinfection, effluent filtration, blower building and control building. The three new SBR tanks, as well as the equalization tank will occupy a portion of the site directly south of the existing sludge drying beds. These structures will be constructed on previously filled and graded ground that is currently mowed grass.

Access to the site will be through the existing gated entrance. Traffic circulation will be primarily to/from the existing administration building, the new control building and the septage receiving area. The existing parking spaces adjacent to the administration building will remain. In this general area, a small drainage system will be provided to convey surface runoff to a rip-rapped swale.

A new bituminous concrete roadway extending from the existing administration building to the new aerobic digesters will be constructed. Additional new pavement will be applied to areas adjacent to the new SBR pumping station, filtering and disinfection systems, and the blower building.



### **Provisions to Limit Site Disturbance**

All areas where new facilities will be located are already cleared open space, thereby limiting clearing, grubbing and excavation activities. Most of the existing piping network will remain in place and will remain as functional components of the system, minimizing the need to excavate and backfill for new pipe. Minimal earthwork is associated with construction of the SBR and equalization tanks, as the design elevation for the footings will be only a few feet below the existing grade.

### **Sediment and Erosion Control Measures**

Sediment and erosion control measures will be installed, as appropriate, adjacent to all areas where site disturbance will occur. All measures must be in place prior to initiating any on-site excavation, stockpiling or construction activity. Standards and best management practices will be employed in accordance with the *USVI Environmental Handbook*.

Because site activity will not occur near sensitive resource areas or steep grades, and will include only limited excavation and site disturbance, basic measures such as installation of silt fencing should be adequate to minimize sediment transport and deposition. If, however, the planned area of disturbance is modified, or on-site conditions indicate a need for additional controls, appropriate steps will be taken during construction. In addition to silt fencing, other measures that have proven effective in minimizing erosion and sedimentation impacts may be necessary. These measures typically include, but are not limited to, sedimentation basins, erosion control matting and lining, check dams, mulches, temporary and permanent seeding, slope drains, ditches, channels, riprap and temporary grading.

The site is just east of Fair Plain Gut, an ephemeral stream with a densely vegetated riparian zone and floodplain that flows between the airport runway and the western boundary of the site. While construction activity will not occur in this area or in its vicinity, precautions will be taken to ensure protection of the Gut by installing sediment control devices, as appropriate, and prohibiting construction equipment or stockpiling near this area.

Silt fencing shall be installed downslope from the stockpile. All exposed soils shall be seeded and mulched.

### **Maintenance**

All sediment measures, controls and structures shall be inspected on a periodic basis, as well as immediately following storm events to ensure optimal effectiveness. As part of the inspection and maintenance activity, accumulated sediment and debris shall be removed, and any devices that are in disrepair shall be repaired or replaced, as necessary. In the event that severe storm activity is forecasted, all sediment and erosion control devices shall be inspected in advance; in some instances, installation of additional or backup measures will be necessary.

## **Stormwater Management**

Drainage patterns will remain unchanged throughout much of the project area. The perimeter of the site will continue to drain via sheet flow over existing grass surfaces. Those portions of the site drained by the existing small piped storm drainage system will continue to do so. Impervious surfaces are being constructed in the form of new buildings, equipment and new pavement. Stormwater management techniques will be employed to control both the rate and quantity of runoff from these surfaces. Additionally, stormwater management techniques will be utilized to address water quality issues by reducing the TSS in runoff from the new pavement.

A majority of the increase in impervious surfaces will be offset by the SBR and equalization tanks which are open topped and will produce no runoff. The 22,600 square feet of pavement and 7,900 square feet of buildings totals 30,500 square feet and is almost offset by the 25,300 square feet of open topped SBR tanks. The net increase in impervious surface is only 5,200 square feet which is approximately 1% of the total 12.7 acres of the WWTP facility.

Stormwater management will be provided by a combination of several methods. Pavement will be sloped to direct runoff to grass swales and grass shoulders. The swales and shoulders will direct runoff to a detention basin, which will retain runoff and hold runoff from the water quality storm for approximately three days. In addition to detaining this runoff, the basin will drain through a slotted pipe with a combination filter fabric, sand and crushed stone filter, further improving the quality of the runoff. Moderate sized storms which exceed the capacity of the basin will discharge through a catch basin grate at the top of the outlet structure. Runoff from the filtered drain and catch basin will be conveyed via a new piped drainage system to an outlet immediately adjacent to the existing storm drain outlet. Riprap will be installed at the outlet to disperse and slow runoff before reaching lawn areas immediately down slope. Runoff from large storms will fill the basin to capacity and then flow across a broad grass outlet and then across shallow sloping lawn areas. Runoff from both the piped outlet and overflow from the detention basin flows over moderate grass slopes before entering Fair Plain Gut, which currently receives runoff from the site and flows south to the Caribbean Sea.

### Maintenance of Stormwater Facilities

Maintenance of the stormwater facilities will consist of routine mowing of grass areas, periodic inspection of riprap, pipe outlet and the inlet structure. Any moved or dislodged pipes, structures or stone riprap will be reset or otherwise repaired. Accumulated sediment and debris will be removed from the detention basin as necessary.